

ACCREDITATION SCOPE

TESTING LABORATORY (GOST ISO/IEC 17025-2019)

Main laboratory of Chepetsk Mechanical Plant, Joint Stock Company

name of the testing laboratory

POCC RU.0001.519189

Number in the register of accredited persons

1. 427622, RUSSIA, Udmurt Republic, Glazov city, 7a, Belova street, building 8.

addresses of places of business

2. 427622, RUSSIA, Udmurt Republic, Glazov city, 7a, Belova street, building 701.

addresses of places of business

3. 427622, RUSSIA, Udmurt Republic, Glazov city, 7a, Belova street, building 715.

addresses of places of business

4. 427622, RUSSIA, Udmurt Republic, Glazov city, 7a, Belova street, building 745a.

For compliance with the requirements of the following standards:

GOST ISO/IEC 17025-2019 General requirements for the competence of testing and calibration laboratories. GOST ISO/IEC 17025-2019

name and details of the interstate or national standard

427622, RUSSIA, Udmurt Republic, Glazov city, 7a, Belova street, building 8.

No.	Documents establishing rules and methods of research (testing) and measurements	Name of the object	CODE of OKPD 2	FEACN of the CU CODE	Defined characteristic (Indicator)	Definition range	
1. Testing (research), product measurements							
1.1.	STK-30-2011; Chemical tests, physical and chemical tests; photometric	Natural uranium and its compounds (Uranium metal); Alloys containing natural uranium and its compounds (Uranium alloys); Depleted uranium and its compounds (Uranium metal);	24.46.10.110;24.46.10. 121;20.13.12.110;20.1 3.12.111	-	Mass fraction of molybdenum	- from 0.005 to 12 (%)	

No.	Documents establishing rules and methods of research (testing) and measurements	Name of the object	CODE of OKPD 2	FEACN of the CU CODE	Defined characteristic (Indicator)	Definition range
1.1.		Uranium alloys depleted in U-235 (Uranium alloys);				
1.2.	OST 95 175; Chemical tests, physical and chemical tests; gravimetric (weight)	Natural uranium and its compounds (Uranium metal, uranium oxides, uranium salts); Alloys containing natural uranium and its compounds (Uranium alloys); Depleted uranium and its compounds (Uranium metal, uranium oxides, uranium salts); Alloys of depleted uranium U-235 (Uranium alloys);	24.46.10.110;24.46.10. 121;20.13.12.110;20.1 3.12.111	-	Mass fraction of uranium	- from 40 to 100 (%)
1.3.	OST 95 830; Chemical tests, physical and chemical tests; photometric	Natural uranium and its compounds (Uranium metallic, uranium oxides); Alloys containing natural uranium and its compounds (Uranium alloys); Depleted uranium and its and its compounds (Uranium metallic, uranium oxides); Alloys of depleted uranium U- 235 (Uranium alloys);	24.46.10.110;24.46.10. 121;20.13.12.110;20.1 3.12.111	-	Mass fraction of nitrogen	- from 0.002 to 0.1 (%)

No.	Documents establishing rules and methods of research (testing) and measurements	Name of the object	CODE of OKPD 2	FEACN of the CU CODE	Defined characteristic (Indicator)	Definition range
1.3.						
1.4.	OST 95 832; Chemical tests, physical and chemical tests; infrared spectroscopy (spectrophotometric)	Natural uranium and its compounds (Uranium metal, uranium oxides, uranium compounds); Alloys containing natural uranium and its compounds (Uranium alloys); Depleted uranium and its compounds (Uranium metal, uranium oxides, uranium compounds); Alloys of uranium depleted U-235 (Uranium alloys);	24.46.10.110;24.46.10. 121;20.13.12.110;20.1 3.12.111	_	Mass fraction of carbon	- from 0.001 to 2.0 (%)
1.5.	OST 95 959, photoelectronic method; chemical tests, physical and chemical tests; atomic- emission	Natural uranium and its compounds (Uranium metallic, uranium oxides); Alloys containing natural uranium and its compounds (Uranium alloys);	24.46.10.110;24.46.10. 121;20.13.12.110;20.1 3.12.111	-	Mass fraction of aluminum	- from 0.0003 to 0.1 (%)
					Mass fraction of boron	from 0.00001 to 0.001 (%)

Documents establishing rules and methods of research (testing) and measurements	Name of the object	CODE of OKPD 2	FEACN of the CU CODE	Defined characteristic (Indicator)	Definition range
(AES)	Depleted uranium and its compounds (Uranium metal,			Mass fraction of iron	- from 0.0003 to 0.3 (%)
	uranium oxides); Uranium alloys depleted in U-235 (Uranium alloys);			Mass fraction of silicon	- from 0.0003 to 0.1 (%)
				Mass fraction of copper	- from 0.0001 to 0.01 (%)
				Mass fraction of nickel	- from 0.001 до 0.1 (%)
				Mass fraction of tin	- from 0.0003 to 0.1 (%)
				Mass fraction of lead	- from 0.0003 to 0.1 (%)
OI 001.398-96; Chemical tests, physical and chemical tests; photometric	Zirconium based alloys; Zirconium products;	24.45.30.234;24.45.30. 233	-	Mass fraction of niobium	- from 0.8 to 1.2 (%) from 2.3 to 2.8 (%)
	Documents establishing rules and methods of research (testing) and measurements (AES)	Documents establishing rules and methods of research (testing) and measurements Name of the object (AES) Depleted uranium and its compounds (Uranium metal, uranium oxides); Uranium alloys depleted in U-235 (Uranium alloys); OI 001.398-96; Chemical tests, physical and chemical tests; photometric Zirconium based alloys; Zirconium products;	Documents establishing rules and methods of research (testing) and measurements Name of the object CODE of OKPD 2 (AES) Depleted uranium and its compounds (Uranium metal, uranium oxides); Uranium alloys depleted in U-235 (Uranium alloys); Image: Compounds (Uranium metal, uranium oxides); Uranium alloys depleted in U-235 (Uranium alloys); 01 001.398-96; Chemical tests, physical and chemical tests; photometric Zirconium based alloys; Zirconium products; 24.45.30.234;24.45.30. 233	Documents establishing rules and methods of research (testing) and measurements Name of the object CODE of OKPD 2 FEACN of the CU CODE (AES) Depleted uranium and its compounds (Uranium metal, uranium oxides); Uranium alloys depleted in U-235 (Uranium alloys); Image: Compound (Compounds) Image: Compounds) (MES) Depleted uranium and its compounds (Uranium metal, uranium oxides); Uranium alloys depleted in U-235 (Uranium alloys); Image: Compounds) Image: Compounds) (D1001.398-96; Chemical tests; physical and chemical tests; photometric Zirconium based alloys; Zirconium products; 24.45.30.234;24.45.30. 233 -	Documents establishing research (testing) and measurements Name of the object CODE of OKPD 2 FEACN of the CU CODE Defined characteristic (Indicator) (AES) Depleted uranium and its compounds (Uranium metal, uranium oxides); Uranium alloys depleted in U-235 (Uranium alloys): Mass fraction of iron Mass fraction of silicon (Mass fraction of ocopper Mass fraction of nickel Mass fraction of nickel Mass fraction of nickel Mass fraction of nickel Mass fraction of nickel Mass fraction of tin Mass fraction of nickel Mass fraction of nickel 01 001.398-96; Chemical tests; physical and chemical tests; physical and chemical tests; Zirconium based alloys; Zirconium products; 24.45.30.234;24.45.30. 233 - Mass fraction of niobium

No.	Documents establishing rules and methods of research (testing) and measurements	Name of the object	CODE of OKPD 2	FEACN of the CU CODE	Defined characteristic (Indicator)	Definition range
1.7.	OI 001.433-98; Chemical tests, physical and chemical tests; electrochemical	Zirconium, unwrought (Zirconium); Zirconium-based alloys;	24.45.30.231;24.45.30. 234	-	Mass fraction of carbon	- from 0.002 to 0.09 (%) from 20 to 900 (million ⁻¹ (ppm))
1.8.	OI 001.434-2003; Chemical tests, physical and chemical tests; turbidimetric	Zirconium, unwrought (Zirconium); Zirconium-based alloys;	24.45.30.231;24.45.30. 234	-	Mass fraction of chlorine	- from 0.002 to 0.2 (%)
1.9.	OI 001.438-98; Chemical tests, physical and chemical tests; photometric	Zirconium products (Zirconium alloy tubes);	24.45.30.233	-	Fluoride ion content on the surface of tubes	- from 0.1 to 0.4 (μg/cm²)
1.10.	OI 001.439-98; Chemical tests, physical and chemical tests; turbidimetric	Zirconium, unwrought (Zirconium); Zirconium-based alloys;	24.45.30.231;24.45.30. 234	-	Mass fraction of chlorine	- from 0.0007 to 0.003 (%) from 7 to 30 (million ⁻¹ (ppm))

No.	Documents establishing rules and methods of research (testing) and measurements	Name of the object	CODE of OKPD 2	FEACN of the CU CODE	Defined characteristic (Indicator)	Definition range
1.11.	1. OI 001.446-98; Chemical tests, physical and chemical tests;	Uranium ores and concentrates (Uranium ores, concentrates,	07.21.10.110	-	Mass fraction of uranium	- from 0.02 to 90.0 (%)
	titrimetric (volumetric)	lumetric) process products and solutions);			Mass concentration of uranium	- from 0.01 to 100.0 (g/dm³)
1.12.	OI 001.458-99; Chemical tests, physical and chemical tests; photometric	Zirconium, unwrought (Zirconium); Zirconium-based alloys;	24.45.30.231;24.45.30. 234	-	Mass fraction of fluorine	- from 0.00002 to 0.06 (%) from 0.2 to 600 (million ⁻¹ (ppm))
1.13.	OI 001.459-99; Chemical tests, physical and chemical tests; atomic emission spectrometric (NPP, AES)	Zirconium, unwrought; Zirconium-based alloys;	24.45.30.231;24.45.30. 234	-	Mass fraction of hafnium	- from 0.002 to 0.1 (%) from 20 to 1000 (million ⁻¹ (ppm))
1.14.	OI 001.460-99; Chemical tests, physical and chemical tests; atomic spectrometric (NPP,	Zirconium based alloys;	24.45.30.234	-	Mass fraction of tin	- from 0.03 to 2.0 (%) from 300 to 20,000 (million ⁻¹ (ppm))

No.	Documents establishing rules and methods of research (testing) and measurements	Name of the object	CODE of OKPD 2	FEACN of the CU CODE	Defined characteristic (Indicator)	Definition range
1.14.	AES)				Mass fraction of iron	- from 0.01 to 0.5 (%) from 100 to 5000 (million ⁻¹ (ppm))
					Mass fraction of niobium	- from 0.5 to 3.0 (%) from 5000 to 30000 (million ⁻¹ (ppm))
1.15.	OI 001.472-2006; Chemical tests, physical and chemical tests; infrared spectroscopy (spectrophotometric)	Zirconium, unwrought; Zirconium-based alloys; Zirconium products; Titanium, unwrought (Titanium); Titanium-based alloys (Titanium alloys, products); Niobium, unwrought (Niobium); Niobium-based alloys; Niobium products; Hafnium, unwrought (Hafnium, hafnium alloys); Hafnium products; Tantalum, unwrought,	24.45.30.231;24.45.30. 234;24.45.30.233;24.4 5.30.181;24.45.30.187; 24.45.30.321;24.45.30. 324;24.45.30.323;24.4 5.30.351;24.45.30.353; 24.45.30.131;24.45.30. 136	-	Mass fraction of carbon	- from 0.002 to 0.2 (%) from 20 to 2000 (million ⁻¹ (ppm))

No.	Documents establishing rules and methods of research (testing) and measurements	Name of the object	КОД CODE of OKPD 2	FEACN of the CU CODE	Defined characteristic (Indicator)	Definition range
1.15.		including rods made by simple sintering (Tantalum, tantalum products); Tantalum-based alloys				
1.16.	OI 001.489-2006; Chemical tests, physical and chemical tests; other methods of physical and chemical and chemical research (tests), including "dry chemistry"	Natural uranium and its compounds (Uranium); Alloys containing natural uranium and its compounds (Uranium alloys); Depleted uranium and its compounds (Uranium); Alloys of uranium depleted U-235 (Uranium depleted U-235 (Uranium alloys); Zirconium, unwrought (Zirconium); Zirconium-based alloys; Zirconium products; Titanium, unwrought (Titanium); Titanium-based alloys (Titanium alloys, products); Niobium, unwrought (Niobium); Niobium-based alloys; Niobium products; Hafnium, unwrought (Hafnium, hafnium alloys);	24.46.10.110;24.46.10. 121;20.13.12.110;20.1 3.12.111;24.45.30.231; 24.45.30.234;24.45.30. 233;24.45.30.181;24.4 5.30.187;24.45.30.321; 24.45.30.324;24.45.30. 323;24.45.30.351;24.4 5.30.131	-	Mass fraction of hydrogen	- from 0.00007 to 0.01 (%) from 0.7 to 100 (million ⁻¹ (ppm))

No.	Documents establishing rules and methods of research (testing) and measurements	Name of the object	CODE of OKPD 2	FEACN of the CU CODE	Defined characteristic (Indicator)	Definition range
1.16.		Tantalum, unwrought, including rods produced by simple sintering (Tantalum, tantalum products);				
1.17.	OI 001.490-00; Chemical tests, physical and chemical tests; other methods of physical and chemical and chemical research (testing), including "dry chemistry"	Zirconium, unwrought (Zirconium); Zirconium-based alloys; Zirconium articles; Titanium, unwrought (Titanium); Titanium-based alloys (Titanium alloys, articles); Niobium, unwrought (Niobium); Niobium-based alloys; Niobium articles; Hafnium, unwrought (Hafnium, hafnium alloys); Hafnium articles; Tantalum, unwrought, including rods manufactured by simple sintering (Tantalum, tantalum articles); Tantalum-based alloys;	24.45.30.231;24.45.30. 234;24.45.30.233;24.4 5.30.181;24.45.30.187; 24.45.30.321;24.45.30. 324;24.45.30.323;24.4 5.30.351;24.45.30.353; 24.45.30.131;24.45.30. 136		Mass fraction of oxygen Mass fraction of nitrogen	- from 0.007 to 0.5 (%) from 70 to 5000 (million ⁻¹ (ppm))) - from 0.003 to 0.1 (%) from 30 to 1000 (million ⁻¹ (ppm)))

No.	Documents establishing rules and methods of research (testing) and measurements	Name of the object	CODE of OKPD 2	FEACN of the CU CODE	Defined characteristic (Indicator)	Definition range
1.18.	OI 001.544-2003; Chemical tests, physical and chemical tests; mass spectral	Natural uranium and its compounds (Uranium, uranium compounds); Alloys containing natural uranium and its compounds (Uranium alloys); Depleted uranium and its compounds (Uranium, uranium compounds); Uranium alloys depleted in U-235 (Uranium alloys);	24.46.10.110;24.46.10. 121;20.13.12.110;20.1 3.12.111	-	Mass fraction of uranium isotope- 235 (U-235)	- from 0.1 to 1.0 (%)
1.19.	OI 001.609-2005; Chemical tests, physical and chemical tests; mass spectral	Zirconium, unwrought (Zirconium); Zirconium-based alloys;	24.45.30.231;24.45.30. 234	-	Mass fraction of uranium	- from 0.0001 to 0.001 (%) from 1 to 10 (million ⁻¹ (ppm))
1.20.	OI 001.611-2006; Chemical tests, physical and chemical tests; photometric	Natural uranium and its compounds (Technological solutions); Depleted uranium and its compounds (Technological solutions);	24.46.10.110;20.13.12. 110	-	Mass concentration of uranium	- from 0.10 to 40 (mg/dm ³)

No.	Documents establishing rules and methods of research (testing) and measurements	Name of the object	CODE of OKPD 2	FEACN of the CU CODE	Defined characteristic (Indicator)	Definition range
1.21.	OI 001.621-2006; Chemical tests, physical and chemical tests; atomic emission spectrometry (NPP, AES)	Niobium-based alloys (Alloy NT-47);	24.45.30.324	-	Mass fraction of aluminum	- from 0.006 to 0.03 (%) from 60 to 300 (million ⁻¹ (ppm))
					Mass fraction of iron	- from 0.006 to 0.06 (%) from 60 to 600 (million ⁻¹ (ppm))
					Mass fraction of silicon	- from 0.01 to 0.03 (%) from 100 to 300 (million ⁻¹ (ppm))
					Mass fraction of copper	- from 0.006 to 0.035 (%) from 60 to 350 (million ⁻¹ (ppm))
					Mass fraction of nickel	- from 0.006 to 0.03 (%) from 60 to 300 (million ⁻¹ (ppm))
					Mass fraction of tantalum	- from 0.06 to 0.3 (%) from 600 to 3000 (million ⁻¹ (ppm))
					Mass fraction of chromium	- from 0.06 to 0.3 (%) from 600 to 3000 (million ⁻¹ (ppm))

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1.22.	OI 001.622-2006; Chemical tests, physical and chemical tests; atomic emission spectrometry (NPP, AES)	Niobium-based alloys (Alloy NT-47);	24.45.30.324	-	Mass fraction of titanium	- from 46.0 to 48.5 (%) from 460000 to 485000 (million ⁻¹ (ppm))
					Mass fraction of tantalum	- from 0.05 to 0.3 (%) from 50(3000 (million ⁻¹ (ppm))
1.23.	OI 001.649-2008; Chemical tests, physical and chemical tests; atomic emission spectrometry (NPP, AES)	Hafnium, unwrought (Hafnium, hafnium alloys); Oxides of other metals (Hafnium dioxide); Inorganic compounds, not included in other groups (Hafnium compounds);	24.45.30.351;20.12.19. 110;20.13.52.110	-	Mass fraction of aluminum	- from 0.001 to 0.1 (%) from 10 to 1000 (million ⁻¹ (ppm))
					Mass fraction of beryllium	- from 0.0001 to 0.01 (%) from 1 to 100 (million ⁻¹ (ppm))
					Mass fraction of boron	- from 0.00003 to 0.001 (%) from 0.3 to 10 (million ⁻¹ (ppm))
					Mass fraction of tungsten	- from 0.003 to 0.3 (%) from 30 to 3000 (million ⁻¹ (ppm))

No.	Documents establishing rules and methods of research (testing) and measurements	Name of the object	CODE of OKPD 2	FEACN of the CU CODE	Defined characteristic (Indicator)	Definition range
1.23.					Mass fraction of iron	- from 0.001 to 0.1 (%) from 10 to 1000 (million ⁻¹ (ppm))
					Mass fraction of calcium	- from 0.003 to 0.3 (%) from 30 to 3000 (million ⁻¹ (ppm))
					Mass fraction of silicon	- from 0.002 to 0.1 (%) from 20 to 1000 (million ⁻¹ (ppm))
					Mass fraction of magnesium	- from 0.001 to 0.1 (%) from 10 to 1000 (million ⁻¹ (ppm))
					Mass fraction of manganese	- from 0.0003 to 0.03 (%) from 3 to 300 (million ⁻¹ (ppm))
					Mass fraction of copper	- from 0.0003 to 0.03 (%) from 3 to 300 (million ⁻¹ (ppm))
					Mass fraction of molybdenum	- from 0.001 to 0.1 (%) from 10 to 1000 (million ⁻¹ (ppm))

No.	Documents establishing rules and methods of research (testing) and measurements	Name of the object	CODE of OKPD 2	FEACN of the CU CODE	Defined characteristic (Indicator)	Definition range
1.23.					Mass fraction of nickel	- from 0.001 to 0.1 (%) from 10 to 1000 (million ⁻¹ (ppm))
					Mass fraction of niobium	- from 0.003 to 0.3 (%) from 30 to 3000 (million ⁻¹ (ppm))
					Mass fraction of tin	- from 0.001 to 0.1 (%) from 10 to 1000 (million ⁻¹ (ppm))
					Mass fraction of titanium	- from 0.001 to 0.1 (%) from 10 to 1000 (million ⁻¹ (ppm))
					Mass fraction of chromium	- from 0.001 to 0.1 (%) from 10 to 1000 (million ⁻¹ (ppm))
1.24.	OI 001.650-2008; Chemical tests, physical and chemical tests; atomic emission spectrometric (NPP,	Hafnium, unwrought (Hafnium);	24.45.30.351 -		Mass fraction of zirconium	- from 0.05 to 1.0 (%) from 500 to 10000 (million ⁻¹ (ppm))

No.	Documents establishing rules and methods of research (testing) and measurements	Name of the object	CODE of OKPD 2	FEACN of the CU CODE	Defined characteristic (Indicator)	Definition range
1.24.	AES)					
1.25.	OI 001.651-2008; Chemical tests, physical and chemical tests; atomic absorption spectrometry (AAS)	Zirconium, unwrought (Zirconium); Zirconium based alloys;	24.45.30.231;24.45.30. 234	-	Mass fraction of potassium	- from 0.001 to 0.1 (%) from 10 to 1000 (million ⁻¹ (ppm))
					Mass fraction of lithium	- from 0.0001 to 0.01 (%) from 1 to 100 (million ⁻¹ (ppm))
1.26.	OI 001.653-2008; Chemical tests, physical and chemical tests; atomic absorption spectrometry (AAS)	Hafnium, unwrought (Hafnium);	24.45.30.351	-	Mass fraction of potassium	- from 0.001 to 0.08 (%) from 10 to 800 (million ⁻¹ (ppm))
					Mass fraction of sodium	- from 0.001 to 0.08 (%) from 10 to 800 (million ⁻¹ (ppm))

No.	Documents establishing rules and methods of research (testing) and measurements	Name of the object	CODE of OKPD 2	FEACN of the CU CODE	Defined characteristic (Indicator)	Definition range
1.27.	OI 001.654-2008; Chemical tests, physical and chemical tests; atomic emission spectrometry (NPP, AES)	Niobium, unwrought (Niobium); Niobium based alloys (Alloy HT-47); Titanium, unwrought (Titanium);	24.45.30.321;24.45.30. 324;24.45.30.181	-	Mass fraction of phosphorus	- from 0.004 to 0.01 (%) from 40 to 100 (million ⁻¹ (ppm))
1.28.	OI 001.656-2008; Chemical tests, physical and chemical tests; atomic- emission spectrometric (AES)	Zirconium, unwrought (Zirconium); Zirconium-based alloys; Inorganic compounds, not included in other	24.45.30.231;24.45.30. 234;20.13.52.110		Mass fraction of aluminum	- from 0.001 to 0.1 (%) from 10 to 1000 (million ⁻¹ (ppm))
		groups (Zirconium compounds);			Mass fraction of beryllium	- from 0.0001 to 0.01 (%) from 100 (million ⁻¹ (ppm))
				Mass fraction of boron	- from 0.00003 to 0.001 (%) from 0.3 to 100 (million ⁻¹ (ppm))	
					Mass fraction of iron	- from 0.001 to 0.1 (%) from 10 to 1000 (million ⁻¹ (ppm))
					Mass fraction of cadmium	- от 0,00002 до 0,001 (%)

No.	Documents establishing rules and methods of research (testing) and measurements	Name of the object	CODE of OKPD 2	FEACN of the CU CODE	Defined characteristic (Indicator)	Definition range
1.28.						from 0.2 to 10 (million ⁻¹ (ppm))
					Mass fraction of calcium	- from 0.002 to 0.1 (%) from 20 to 1000 (million ⁻¹ (ppm))
					Mass fraction of silicon	- from 0.001 to 0.1 (%) from 10 to 1000 (million ⁻¹ (ppm))
					Mass fraction of manganese	- from 0.0001 to 0.01 (%) from 1 to 100 (million ⁻¹ (ppm))
					Mass fraction of copper	- from 0.0001 to 0.01 (%) from 1 to 100 (million ⁻¹ (ppm))
					Mass fraction of molybdenum	- from 0.001 to 0.1 (%) from 10 to 1000 (million ⁻¹ (ppm))
					Mass fraction of nickel	- from 0.001 to 0.1 (%) from 10 to 1000 (million ⁻¹ (ppm))
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No.	Documents establishing rules and methods of research (testing) and measurements	Name of the object	CODE of OKPD 2	FEACN of the CU CODE	Defined characteristic (Indicator)	Definition range
1.28.					Mass fraction of niobium	- from 0.006 to 0.3 (%) from 60 to 3000 (million ⁻¹ (ppm))
					Mass fraction of tin	- from 0.001 to 0.1 (%) from 10 to 1000 (million ⁻¹ (ppm))
					Mass fraction of lead	- from 0.001 to 0.1 (%) from 10 to 1000 (million ⁻¹ (ppm))
					Mass fraction of titanium	- from 0.001 to 0.1 (%) from 10 to 1000 (million ⁻¹ (ppm))
					Mass fraction of chromium	- from 0.001 to 0.1 (%) from 10 to 1000 (million ⁻¹ (ppm))
1.29.	OI 001.664-2008; Chemical tests, physical and chemical tests; atomic emission spectrometric (NPP,	Zirconium based alloys;	24.45.30.234	-	Mass fraction of boron	- from 0.05 to 0.5 (%) from 500 to 5000 (million ⁻¹ (ppm))

No.	Documents establishing rules and methods of research (testing) and measurements	Name of the object	CODE of OKPD 2	FEACN of the CU CODE	Defined characteristic (Indicator)	Definition range
1.29.	AES)					
1.30.	OI 001.665-2008; Chemical tests, physical and chemical tests; photometric	Hafnium, unwrought (Hafnium);	24.45.30.351	-	Mass fraction of chlorine	- from 0.005 to 0.025 (%) from 50 to 250 (million ⁻¹ (ppm))
					Mass fraction of fluorine	- from 0.003 to 0.025 (%) from 30 to 250 (million ⁻¹ (ppm))
1.31.	OI 001.690-2010; Chemical tests, physical and chemical tests; X-ray spectral	1 001.690-2010; Chemical Zirconium based alloys; sts, physical and chemical sts; X-ray spectral	24.45.30.234	-	Mass fraction of niobium	- from 0.6 to 2.8 (%) from 6000 to 28000 (million ⁻¹ (ppm))
					Mass fraction of tin	- from 0.7 to 2.0 (%) from 7000 to 20000 (million ⁻¹ (ppm))
					Mass fraction of iron	- from 0.1 to 0.5 (%) from 1000 to 5000 (million ⁻¹ (ppm))

No.	Documents establishing rules and methods of research (testing) and measurements	Name of the object	CODE of OKPD 2	FEACN of the CU CODE	Defined characteristic (Indicator)	Definition range
1.31.						
1.32.	OI 001.696-2010; Chemical tests, physical and chemical tests; photometric	Uranium alloys depleted in U-235; Alloys containing natural uranium and its compounds (Uranium alloys);	20.13.12.111;24.46.10. 121	-	Mass fraction of niobium	- from 0.5 to 3.0 (%)
1.33.	OI 001.697-2010; Chemical tests, physical and chemical tests; photometric	Uranium alloys depleted in U-235; Alloys containing natural uranium and its compounds (Uranium alloys);	20.13.12.111;24.46.10. 121	-	Mass fraction of zirconium	- from 0.008 to 3.0 (%)
1.34.	OI 001.722-2011; Chemical tests, physical and chemical tests; photometric	Zirconium, unwrought (Zirconium); Zirconium based alloys; Hafnium, unwrought (Hafnium, hafnium alloys);	24.45.30.231;24.45.30. 234;24.45.30.351	-	Mass fraction of nitrogen	- from 0.002 to 0.02 (%) from 20 to 200 (million ⁻¹ (ppm))

No.	Documents establishing rules and methods of research (testing) and measurements	Name of the object	CODE of OKPD 2	FEACN of the CU CODE	Defined characteristic (Indicator)	Definition range
1.35.	OI 001.814-2015; Chemical tests, physical and chemical tests; liquid ion chromatography	Zirconium, unwrought; Zirconium-based alloys; Zirconium products (Zirconium tubes); Non-drinking water (Water);	24.45.30.231;24.45.30. 234;24.45.30.233;36.0 0.12	-	Mass fraction of fluorine	- from 0.00005 to 0.06 (%) from 0.5 to 600 (million ⁻¹ (ppm))
					Mass fraction of chlorine	- from 0.00005 to 0.06 (%) from 0.5 to 600 (million ⁻¹ (ppm))
					Content of fluorine ion on the surface of pipes	- from 0.1 to 1.0 (μg/cm ²)
					Mass concentration of fluorine	- from 5 to 1000 (mcg/dm ³)
					Mass concentration of chlorine	- from 5 to 1000 (mcg/dm ³)
1.36.	MVI 08-192- 2009; Chemical tests, physical and chemical tests; X-ray spectral	Other metal oxides (Zirconium dioxide);	20.12.19.110	_	Mass fraction of hafnium	- from 0.0035 to 10.0 (%) от 35 до 100000 (млн ⁻¹ (ppm))

No.	Documents establishing rules and methods of research (testing) and measurements	Name of the object	CODE of OKPD 2	FEACN of the CU CODE	Defined characteristic (Indicator)	Definition range
1.37.	MVI 08-206- 2011; Chemical tests, physical and chemical tests; mass spectral	Zirconium, unwrought (Zirconium); Zirconium based alloys;	24.45.30.231;24.45.30. 234	-	Mass fraction of vanadium	- from 0.0001 to 0.1 (%) from 1 to 1000 (million ⁻¹ (ppm))
					Mass fraction of cobalt	- from 0.0001 to 0.1 (%) from 1 to 1000 (million ⁻¹ (ppm))
					Mass fraction of molybdenum	- from 0.0001 to 0.1 (%) from 1 to 1000 (million ⁻¹ (ppm))
					Mass fraction of antimony	- from 0.0001 to 0.1 (%) from 1 to 1000 (million ⁻¹ (ppm))
					Mass fraction of tantalum	- from 0.0001 to 0.1 (%) from 1 to 1000 (million ⁻¹ (ppm))
					Mass fraction of tungsten	- from 0.0001 to 0.1 (%) from 1 to 1000 (million ⁻¹ (ppm))
					Mass fraction of niobium	- from 0.001 to 0.1 (%) from 1 to 1000 (million ⁻¹ (ppm))

No.	Documents establishing rules and methods of research (testing) and measurements	Name of the object	CODE of OKPD 2	FEACN of the CU CODE	Defined characteristic (Indicator)	Definition range
1.38.	.38. MVI 08-208- 2011; Chemical tests, physical and chemical tests; titrimetric (volumetric)	Other metal oxides (Zirconium dioxide);	20.12.19.110	-	Mass fraction of zirconium dioxide (ZrO2) Mass fraction of yttrium oxide	- from 80.0 to 99.0 (%)
1.39.	MVI 08-209- 2011; Chemical tests, physical and chemical tests; X-ray spectral	Titanium based alloys;	24.45.30.187		(Y2O3) Mass fraction of aluminum	from 4.0 to 17.0 (%) - from 0.05 to 8.0 (%)
	special				Mass fraction of zirconium	- from 0.005 to 3.5 (%)
					Mass fraction of molybdenum	- from 0.005 to 6.0 (%)
					Mass fraction of vanadium	- from 0.02 to 6.0 (%)
					Mass fraction of silicon	- from 0.04 to 0.40 (%)
					Mass fraction of iron	- from 0.02 to 1.50 (%)

No.	Documents establishing rules and methods of research (testing) and measurements	Name of the object	CODE of OKPD 2	FEACN of the CU CODE	Defined characteristic (Indicator)	Definition range
1.39.					Mass fraction of chromium	_
						from 0.01 to 0.20 (%)
					Mass fraction of manganese	- from 0.005 to 0.10 (%)
					Mass fraction of nickel	- from 0.01 to 0.10 (%)
					Mass fraction of niobium	- from 0.02 to 0.10 (%)
					Mass fraction of tin	- from 0.005 to 0.10 (%)
					Mass fraction of copper	- from 0.005 to 0.10 (%)

1.40.	MVI 08-212- 2011; Chemical tests, physical and chemical tests; X-ray	Other metal oxides (Zirconium dioxide);	20.12.19.110	-	Mass fraction of yttrium	- from 1.0 to 20.0 (%)
	spectral				Mass fraction of yttrium oxide	- from 2.0 to 25.0 (%)

No.	Documents establishing rules and methods of research (testing) and measurements	Name of the object	CODE of OKPD 2	FEACN of the CU CODE	Defined characteristic (Indicator)	Definition range
1.40.					Mass fraction of zirconium	- from 55.0 to 74.0 (%)
					Mass fraction of zirconium dioxide	- from 74.0 to 99.9 (%)
1.41.	MVI 08-214- 2012; Chemical tests, physical and chemical tests; X-ray spectral	Zirconium, unwrought (Zirconium); Zirconium based alloys;	24.45.30.231;24.45.30. 234	-	Mass fraction of hafnium	- from 0.005 to 0.10 (%) from 50 to 1000 (million ⁻¹ (ppm))
1.42.	MVI 08-228- 2013; Chemical tests, physical and chemical tests; atomic- emission	Titanium, unwrought (Titanium); Titanium-based alloys; Titanium oxides;	24.45.30.181;24.45.30. 187;20.12.11.130	-	Mass fraction of aluminum	- from 0.005 to 20.0 (%) from 50 to 200000 (million ⁻¹ (ppm))
	spectrometric (NPP, AES)				Mass fraction of boron	- from 0.005 to 0.1 (%) from 50 to 1000 (million ⁻¹ (ppm))

No.	Documents establishing rules and methods of research (testing) and measurements	Name of the object	CODE of OKPD 2	FEACN of the CU CODE	Defined characteristic (Indicator)	Definition range
1.42.					Mass fraction of vanadium	- from 0.005 to 15.0 (%) from 50 to 150000 (million ⁻¹ (ppm))
					Mass fraction of bismuth	- from 0.005 to 0.1 (%) from 50 to 1000 (million ⁻¹ (ppm))
					Mass fraction of tungsten	- from 0.005 to 2.0 (%) from 50 to 20000 (million ⁻¹ (ppm))
					Mass fraction of hafnium	- from 0.005 to 0.1 (%) from 50 to 1000 (million ⁻¹ (ppm))
					Mass fraction of iron	- from 0.005 to 5.0 (%) from 50 to 50000 (million ⁻¹ (ppm))
					Mass fraction of yttrium	- from 0.005 to 0.1 (%) from 50 to 1000 (million ⁻¹ (ppm))
					Mass fraction of cobalt	- от 0,005 до 0,1 (%) from 50 to 1000 (million ⁻¹

No.	Documents establishing rules and methods of research (testing) and measurements	Name of the object	CODE of OKPD 2	FEACN of the CU CODE	Defined characteristic (Indicator)	Definition range
1.42.						(ppm))
					Mass fraction of silicon	- from 0.01 to 0.5 (%) from 100 to 5000 (million ⁻¹ (ppm))
					Mass fraction of magnesium	- from 0.005 to 0.1 (%) from 50 to 1000 (million ⁻¹ (ppm))
					Mass fraction of manganese	- from 0.005 to 2.0 (%) from 50 to 20000 (million ⁻¹ (ppm))
					Mass fraction of copper	- from 0.005 to 0.1 (%) from 50 to 1000 (million ⁻¹ (ppm))
					Mass fraction of molybdenum	- from 0.005 to 10.0 (%) from 50 to 100000 (million ⁻¹ (ppm))
					Mass fraction of nickel	- от 0,005 до 0,1 (%) от 50 до 1000 (млн ⁻¹ (ppm))

No.	Documents establishing rules and methods of research (testing) and measurements	Name of the object	CODE of OKPD 2	FEACN of the CU CODE	Defined characteristic (Indicator)	Definition range
1.42.					Mass fraction of niobium	- from 0.005 to 50.0 (%) from 50 to 500000 (million ⁻¹ (ppm))
					Mass fraction of tin	- from 0.005 to 5.0 (%) from 50 to 50000 (million ⁻¹ (ppm))
					Mass fraction of palladium	- from 0.005 to 0.1 (%) from 50 to 1000 (million ⁻¹ (ppm))
					Mass fraction of ruthenium	- from 0.005 to 0.1 (%) from 50 to 1000 (million ⁻¹ (ppm))
					Mass fraction of tantalum	- from 0.005 to 2.0 (%) from 50 to 20000 (million ⁻¹ (ppm))
					Mass fraction of chromium	- from 0.005 to 5.0 (%) from 50 to 50000 (million ⁻¹ (ppm))
					Mass fraction of zirconium	- from 0.005 to 5.0 (%) from 50 to 50000 (million ⁻¹ (ppm))

No.	Documents establishing rules and methods of research (testing) and measurements	Name of the object	CODE of OKPD 2	FEACN of the CU CODE	Defined characteristic (Indicator)	Definition range
1.42.						(ppm))
1.43.	GOST 12344, section 5; Chemical tests, physical and chemical tests; infrared spectroscopy (spectrophotometric)	Steel;	24.10.2	-	Mass fraction of carbon	- from 0.02 to 1.2 (%)
1.44.	GOST 12345, section 7; Chemical tests, physical and chemical tests; infrared spectroscopy (spectrophotometric)	Steel (alloyed and high-alloy steels);	24.10.2	-	Mass fraction of sulfur	- from 0.001 to 0.50 (%)
1.45.	GOST 12347, section 2; Chemical tests, physical and chemical tests; photometric	Steel (alloyed and high-alloy steels);	24.10.2	-	Mass fraction of phosphorus	- from 0.002 to 0.25 (%)

No.	Documents establishing rules and methods of research (testing) and measurements	Name of the object	CODE of OKPD 2	FEACN of the CU CODE	Defined characteristic (Indicator)	Definition range
1.45.						
1.46.	GOST 12356, section 3; Chemical tests, physical and chemical tests; photometric	Steel;	24.10.2	-	Mass fraction of titanium	- from 0.10 to 2.6 (%)
1.47.	GOST 12360, section 4; Chemical tests, physical and chemical tests; electrochemical	Steel (alloyed and high-alloy steels);	24.10.2	-	Mass fraction of boron	- from 0.05 to 2.0 (%)
1.48.	GOST 17745; Chemical tests, physical and chemical tests; other methods of	Steel (Steel, iron-based alloys, iron-nickel); Nickel, unwrought (Nickel-	24.10.2;24.45.11;24.45 .30.155	-	Mass fraction of nitrogen	- from 0.0005 to 0.8 (%)
	physical and chemical and chemical research (testing), including "dry chemistry"	based alloys); Cobalt-based alloys;			Mass fraction of hydrogen	- from 0.00005 to 0.010 (%)

No.	Documents establishing rules and methods of research (testing) and measurements	Name of the object	CODE of OKPD 2	FEACN of the CU CODE	Defined characteristic (Indicator)	Definition range
1.48.					Mass fraction of oxygen	- from 0.0005 to 0.2 (%)
1.49.	GOST 27417; Chemical tests, physical and chemical tests; other methods of physical and chemical and chemical research (testing), including "dry chemistry"	Zirconium powders; Titanium powders; Tantalum powders; Hafnium powders; Niobium powders; Iron powders ;	24.45.30.232;24.45.30. 182;24.45.30.132;24.4 5.30.352;24.45.30.322; 24.10.14.120	-	Mass fraction of oxygen	- from 0.005 to 2.0 (%)
1.50.	GOST R 55079; Chemical tests, physicochemical tests; other methods of physicochemical and chemical research (tests), including "dry chemistry"	Steel;	24.10.2	-	Mass fraction of aluminum Mass fraction of vanadium Mass fraction of tungsten Mass fraction of cobalt	- from 0.01 to 5.0 (%) - from 0.005 to 5.0 (%) - from 0.01 to 5.0 (%) - from 0.01 to 5.0 (%)

No.	Documents establishing rules and methods of research (testing) and measurements	Name of the object	CODE of OKPD 2	FEACN of the CU CODE	Defined characteristic (Indicator)	Definition range
1.50.					Silicon mass fraction	- from 0.01 to 5.0 (%)
					Manganese mass fraction	- from 0.01 to 5.0 (%)
					Copper mass fraction	- from 0.01 to 5.0 (%)
					Molybdenum mass fraction	- from 0.005 to 5.0 (%)
					Nickel mass fraction	- from 0.01 to 30 (%)
					Titanium mass fraction	- from 0.005 to 5.0 (%)
					Chromium mass fraction	- from 0.01 to 30 (%)
					Zirconium mass fraction	- from 0.01 to 0.50 (%)

No.	Documents establishing rules and methods of research (testing) and measurements	Name of the object	CODE of OKPD 2	FEACN of the CU CODE	Defined characteristic (Indicator)	Definition range
1.51.	Operating manual for X-ray fluorescence analyzer X-MET 8000; Chemical tests, physical and chemical tests; X-ray	Steel (Metals and alloys, welded joints);	24.10.2	-	Mass fraction of iron	- from 0.10 to 99 (%)
spectral				Mass fraction of silicon	- from 0.10 to 99 (%)	
					Mass fraction of manganese	- from 0.10 to 99 (%)
					Mass fraction of copper	- from 0.10 to 99 (%)
					Mass fraction of nickel	- from 0.10 to 99 (%)
					Mass fraction of tin	- from 0.10 to 99 (%)
					Mass fraction of lead	- from 0.10 to 99 (%)
					Mass fraction of antimony	- from 0.10 to 99 (%)

No.	Documents establishing rules and methods of research (testing) and measurements	Name of the object	CODE of OKPD 2	FEACN of the CU CODE	Defined characteristic (Indicator)	Definition range
1.51.					Mass fraction of titanium	- from 0.10 to 99 (%)
					Mass fraction of chromium	- from 0.10 to 99 (%)
					Mass fraction of zinc	- from 0.10 to 99 (%)
					Mass fraction of zirconium	- from 0.10 to 99 (%)

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No.	Documents establishing rules and methods of research (testing) and measurements	Name of the object	CODE of OKPD 2	FEACN of the CU CODE	Defined characteristic (Indicator)	Definition range
1. Testi	ng (research), product measu	irements				
1.1.	OI 001.373-94; Chemical tests, physical and chemical tests; other methods of physical and chemical and chemical research (testing), including "dry chemistry"	Zirconium, unwrought (Zirconium); Zirconium based alloys; Zirconium products;	24.45.30.231;24.45.30. 234;24.45.30.233	-	Mass fraction of oxygen	- from 0.03 to 0.17 (%) from 300 to 1700 (million ⁻¹ (ppm))
1.2.	OI 001.373-94; Chemical tests, physical and chemical tests; other methods of physical and chemical research (tests), including "dry chemistry"	Hafnium, unwrought (Hafnium); Hafnium products;	24.45.30.351;24.45.30. 353	-	Mass fraction of oxygen	- from 0.02 to 0.09 (%) from 200 to 900 (million ⁻¹ (ppm))
1.3.	OI 001.373-94; Chemical tests, physical and chemical tests; other methods of physical and chemical	Niobium, unwrought (Niobium); Niobium products;	24.45.30.321;24.45.30. 323	-	Mass fraction of oxygen	- from 0.003 to 0.6 (%) from 30 to 6000 (million ⁻¹ (ppm))

No.	Documents establishing rules and methods of research (testing) and measurements	Name of the object	CODE of OKPD 2	FEACN of the CU CODE	Defined characteristic (Indicator)	Definition range
1.3.	research (testing), including "dry chemistry"					
1.4.	GOST 28052, section 4; Chemical tests, physical and chemical tests; other methods of physical and chemical and chemical research (tests), including "dry chemistry"	Titanium, unwrought (Titanium); Titanium based alloys;	24.45.30.181;24.45.30. 187	-	Mass fraction of oxygen	- from 0.02 to 0.2 (%)

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No.	Documents establishing rules and methods of research (testing) and measurements	Name of the object	CODE of OKPD 2	FEACN of the CU CODE	Defined characteristic (Indicator)	Definition range

1. Testing (research), product measurements

1.1.	GOST 1778, p. 6.1; Microscopy; optical method	Steel (Steel, alloys);	24.10.2	-	Linear oxides (OS)	from 1 to 5 (points)
					Point oxides (PO)	from 1 to 5 (points)
					Brittle silicates (SC)	from 1 to 5 (points)
					Plastic silicates (SP)	- from 1 to 5 (points)
					Non-deformable silicates (SN)	- from 1 to 5 (points)
					Sulfides	- from 1 to 5 (points)
					Linear nitrides and carbonitrides (NS)	- from 1 to 5 (points)

No.	Documents establishing rules and methods of research (testing) and measurements	Name of the object	CODE of OKPD 2	FEACN of the CU CODE	Defined characteristic (Indicator)	Definition range
1.1.					Nitrides and carbonitrides point (NT)	- from 1 to 5 (points)
					Aluminum nitrides (AN)	- from 1 to 5 (points)
					Non-metallic inclusions	- from 1 to 5 (points)
1.2.	GOST 2246, Appendix 1; Other studies (tests); methods of other studies (tests) without specification	Welding wire made of non- alloy steel; Steel welding wire made of other alloy steel;	24.34.11.130;24.34.13. 120	-	Ferrite phase content (FPC)	- from 0.5 to 20 (%)
1.3.	GOST 5639, p. 3.3; Microscopy; optical method	Steel (Steel, alloys);	24.10.2	-	Grain number G	- from -3 to 14
					Grain size	- from -3 to 14

No.	Documents establishing rules and methods of research (testing) and measurements	Name of the object	CODE of OKPD 2	FEACN of the CU CODE	Defined characteristic (Indicator)	Definition range
1.4.	GOST 6032, p. 4.4-4.6, 5; Tests for the effects of external factors; other methods of research (tests) for the effects of external factors	Basic iron and steel products (Corrosion-resistant steels, iron-nickel alloys, their welded joints, deposited metal);	24.10.1	-	Maximum grain boundary destruction depth Resistance to intergranular corrosion	- from 4 to 50 (μm) persistent/unpersistent -
1.5.	GOST 6032, p. 4.4-4.6, 7; Tests for the impact of external factors; other methods of research (tests) for the impact of external factors	Basic iron and steel products (Corrosion-resistant steels, iron-nickel alloys, their welded joints, deposited metal);	24.10.1	-	Maximum grain boundary destruction depth Resistance to intergranular corrosion	- from 4 to 50 (μm) persistent/unpersistent -
1.6.	GOST 10243; Other studies (tests); methods of other studies (tests) without specification	Steel;	24.10.2	-	Defects	presence/absence -
					Edge defects	
					Remains of cast structure	presence/absence -

No.	Documents establishing rules and methods of research (testing) and measurements	Name of the object	CODE of OKPD 2	FEACN of the CU CODE	Defined characteristic (Indicator)	Definition range
1.6.					Reduced etchability	presence/absence -
					Increased etchability	presence/absence -
					Marginal peeling	presence/absence -
					Light ring or square	presence/absence -
					Grinding-etching cracks	presence/absence -
					Etching cracks	presence/absence -
					Grinding cracks	presence/absence -
					Forging cracks	presence/absence -

	No.	Documents establishing rules and methods of research (testing) and measurements	Name of the object	CODE of OKPD 2	FEACN of the CU CODE	Defined characteristic (Indicator)	Definition range
_	1.6.					Internal ruptures	presence/absence
						Birdhouses	presence/absence -
						Rough spots	presence/absence -
						Foreign slag inclusions	presence/absence -
						Foreign metal inclusions	presence/absence -
						White spots	presence/absence -
						Flakes	presence/absence -
						Fistulas	presence/absence -

No.	Documents establishing rules and methods of research (testing) and measurements	Name of the object	CODE of OKPD 2	FEACN of the CU CODE	Defined characteristic (Indicator)	Definition range
1.6.					Crusts	presence/absence -
					Non-homogeneity of macrostructure	presence/absence -
					Light strip (contour) (SP)	- from 1 to 5 (points)
					Layered crystallization (LC)	- from 1 to 5 (points)
					Intercrystalline cracks (IC)	- from 1 to 5 (points)
					Subcrustal blisters (SB)	- from 1 to 5 (points)
					Shrinkage liquation	- from 1 to 5 (points)
					Liquation square (LS)	- from 1 to 5 (points)
					1	1

No.	Documents establishing rules and methods of research (testing) and measurements	Name of the object	CODE of OKPD 2	FEACN of the CU CODE	Defined characteristic (Indicator)	Definition range
1.6.					Marginal spotted liquation (MSL)	- from 1 to 5 (points)
					General spotted liquation (GSL)	from 1 to 5 (points)
					Point non-homogeneity (PN)	- from 1 to 5 (points)
					Central porosity (CP)	detected/not detected from 1 to 5 (points)
1.7.	OI 001.297-2007; Tests for the effects of external factors; other methods of research (tests) for the effects of external factors	Zirconium products; Hafnium products;	24.45.30.233;24.45.30. 353	-	Specific weight gain of samples after corrosion tests	- from 1 to 50 (mg/dm ²)
					Surface condition of samples after corrosion tests	satisfactory/unsatisfactory -

No.	Documents establishing rules and methods of research (testing) and measurements	Name of the object	CODE of OKPD 2	FEACN of the CU CODE	Defined characteristic (Indicator)	Definition range
1.8.	OI 001.298- 89; Microscopy; optical method	Zirconium products (Zirconium alloy tubes);	24.45.30.233	-	Grain size	- from 0.002 to 1.0 (mm)
1.9.	OI 001.299- 2017; Microscopy; optical method	Zirconium products (Channel tubes made of E125 alloy);	24.45.30.233	-	Structural non-homogeneity	- from 1 to 15 (number of the standard scale)
1.10.	OI 001.329- 2005; Microscopy; optical method	Zirconium products (Zirconium alloy tubes);	24.45.30.233	-	Structural state (microstructure)	partially recrystallized/fully recrystallized -
1.11.	OI 001.372-94; Tests for the effects of external factors; other methods of research (tests) for the effects of external factors	Zirconium products (Zirconium alloy products);	24.45.30.233	-	Hydrogenation time	- from 1 to 100 (h)

No.	Documents establishing rules and methods of research (testing) and measurements	Name of the object	CODE of OKPD 2	FEACN of the CU CODE	Defined characteristic (Indicator)	Definition range
1.12.	OI 001.425- 2004; Microscopy; optical method	Zirconium products (tubes, rods made of zirconium alloys);	24.45.30.233	-	Hydride orientation coefficient Fn	- from 0.1 to 0.8
1.13.	OI 001.518- 2009; Microscopy; optical method	Zirconium products (Zirconium alloy rods);	24.45.30.233	-	Defects	presence/absence -
					Cracks-ruptures of metal	detected/not detected -
					Pressures	detected/not detected -
					Foreign inclusions	detected/not detected -
					Phase non-homogeneity	detected/not detected -
					Unremoved mating units	detected/not detected -

No.	Documents establishing rules and methods of research (testing) and measurements	Name of the object	CODE of OKPD 2	FEACN of the CU CODE	Defined characteristic (Indicator)	Definition range
1.13.					Pore clusters	- from 1 to 12 (points)
					Risks	detected/not detected -
					Clusters of beta-Zr and beta- Nb phase particles	detected/not detected -
					Defects are unacceptable	presence/absence from 1 to 12 (points)
					Defects are acceptable	presence/absence from 1 to 12 (points)
1.14.	OI 001.603-2005; Microscopy; optical method	Zirconium products (Rods made of zirconium alloys);	24.45.30.233	-	Pressure weighings	detected/not detected -

No.	Documents establishing rules and methods of research (testing) and measurements	Name of the object	CODE of OKPD 2	FEACN of the CU CODE	Defined characteristic (Indicator)	Definition range
1.15.	MVI 407-878 dated 09.04.2002; Microscopy; optical method	Channels of active zones of nuclear reactors, including process channels (welded joint made of zirconium alloys); Fuel assemblies and their elements (welded joint made of zirconium alloys);	25.30.22.123;25.30.22.	-	Inclusion	detected/not detected -
					Inclusions	detected/not detected -
					Defects	detected/not detected -
					Poor penetration	detected/not detected -
					Poor penetrations	detected/not detected -
					Lack of fusion	detected/not detected -
					Lack of fusion	detected/not detected -
					Reduced area of inclusions	- from 0.0025 to 1 (mm ²)

No.	Documents establishing rules and methods of research (testing) and measurements	Name of the object	CODE of OKPD 2	FEACN of the CU CODE	Defined characteristic (Indicator)	Definition range
1.15.					Inclusion size	- from 0.05 to 1 (mm)
					Blister	detected/not detected -
					Blisters	detected/not detected -
					Looseness	detected/not detected -
					Looseness	detected/not detected -
					Cluster	detected/not detected -
					Clusters	detected/not detected -
					Total reduced area of inclusions	- from 0.0025 to 30 (mm ²)
					1	I

No.	Documents establishing rules and methods of research (testing) and measurements	Name of the object	CODE of OKPD 2	FEACN of the CU CODE	Defined characteristic (Indicator)	Definition range
1.15.					Total reduced area of clusters	- from 0.0025 to 30 (mm ²)
					Crack	detected/not detected -
					Cracks	detected/not detected -
					Chain of pores	detected/not detected -
					Chains of pores	detected/not detected -
1.16.	MVI 407-879 dated 09.04.2002; Microscopy; optical method	Channels of active zones of nuclear reactors, including process channels (Welded joint made of stainless steels); Fuel assemblies and their elements (Welded joint made of stainless steels);	25.30.22.123;25.30.22. 124	-	Defects	detected/not detected -
					Crack	detected/not detected -

No.	Documents establishing rules and methods of research (testing) and measurements	Name of the object	CODE of OKPD 2	FEACN of the CU CODE	Defined characteristic (Indicator)	Definition range
1.16.					Cracks	detected/not detected -
					Lack of fusion	detected/not detected -
					Lack of fusion	detected/not detected -
					Inclusion	detected/not detected -
					Size of inclusion	- from 0.05 to 1 (mm)
					Distance between inclusions	- from 0.05 to 30 (mm)
					Cluster	detected/not detected -
					Size of cluster	- from 0.05 to 1 (mm)

No.	Documents establishing rules and methods of research (testing) and measurements	Name of the object	CODE of OKPD 2	FEACN of the CU CODE	Defined characteristic (Indicator)	Definition range
1.16.					Distance between clusters	- from 0.05 to 30 (mm)
					Sum of the largest dimensions of all identified inclusions and (or) clusters	- from 0.05 to 30 (mm)
1.17.	407-1408 dated 12.05.2010; Microscopy; optical method	Channels of active zones of nuclear reactors, including process channels (Products made of 06X18N10T steel, included in the composition of steel-zirconium transition joints of process channels);	25.30.22.123	-	Maximum depth of corrosion damage	- from 4 to 50 (μm)
1.18.	407-1728 dated 18.09.2001; Microscopy; optical method	Channels of active zones of nuclear reactors, including technological channels (Welded joints of bimetallic adapters); Fuel assemblies and their elements (Welded joints of bimetallic adapters); Channels of active zones of nuclear reactors, including technological channels (Welded joints of bimetallic adapters);	25.30.22.123;25.30.22. 124 -	-	Thickness of diffusion layer	- from 2.0 to 600 (μm)
					Sizes of internal defects (length)	- from 2.0 to 600 (μm)

No.	Documents establishing rules and methods of research (testing) and measurements	Name of the object	CODE of OKPD 2	FEACN of the CU CODE	Defined characteristic (Indicator)	Definition range
1.18.					Dimensions of internal defects - (width)	from 2.0 to 600 (µm)
1.19.	407-2088 dated 03.12.2010; Microscopy; optical method	Zirconium products (Zirconium alloy tubes);	24.45.30.233	-	Marking depth Heat affected zone (HAZ)	- from 1 to 8 (μm) -
					depth	from 6.0 to 60 (µm)
1.20.	MVI 07-2415 dated 03.12.2001; Microscopy; optical method	Zirconium products (Wire made of zirconium alloys);	24.45.30.233	-	Defects	detected/not detected -
					Single pore	- from 0.015 to 0.100 (mm)
					Single pores	- from 0.015 to 0.100 (mm)
					Massive accumulation of pores larger than 0.015 mm	detected/not detected -

No.	Documents establishing rules and methods of research (testing) and measurements	Name of the object	CODE of OKPD 2	FEACN of the CU CODE	Defined characteristic (Indicator)	Definition range
1.20.					Pores no larger than 0.015 mm	detected/not detected -
					Distance between pores	- from 1.7 to 100 (μm)
1.21.	I- 407/14830; Microscopy; optical method	Wire, rods, titanium profiles (Wire made of titanium and titanium alloys);	24.45.30.183	-	Depth of surface defects	- from 0.010 to 1.000 (mm)

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No. 1. Testin	Documents establishing rules and methods of research (testing) and measurements g (research), product measu	Name of the object	CODE of OKPD 2	FEACN of the CU CODE	Defined characteristic (Indicator)	Definition range
1.1.	OI 001.307-2000; Physical and mechanical; strength	Zirconium products (Zirconium alloy tubes);	24.45.30.233	-	Tensile strength	- from 49 to 833 (N/mm ²) from 5 to 85 (kgf/mm ²)
					Conventional yield strength	- from 49 to 833 (N/mm ²) from 5 to 85 (kgf/mm ²)
					Relative elongation after rupture	- from 5 to 85 (%)
1.2.	OI 001.325-2006; Physical and mechanical; strength	Physical Zirconium products (Zirconium alloy tubes);	24.45.30.233	-	Tensile strength	- from 49 to 833 (N/mm ²) from 5 to 85 (kgf/mm ²)
					Conventional yield strength	- from 49 to 833 (N/mm ²) from 5 to 85 (kgf/mm ²)
					Relative elongation after rupture	- from 5 to 85 (%)

No.	Documents establishing rules and methods of research (testing) and measurements	Name of the object	CODE of OKPD 2	FEACN of the CU CODE	Defined characteristic (Indicator)	Definition range
1.3.	OI 001.388-2000; Physical and mechanical; strength	Zirconium products (Zirconium alloy tubes);	24.45.30.233	-	Tensile strength	- from 49 to 833 (N/mm ²) from 5 to 85 (kgf/mm ²)
					Conventional yield strength	- from 49 to 833 (N/mm ²) from 5 to 85 (kgf/mm ²)
					Relative elongation after rupture	- from 5 to 85 (%)
1.4.	OI 001.396-2000; Physical and mechanical; strength	Zirconium products (Sheet material (sheets, strips, plates, tapes) made of zirconium alloys); Hafnium products (Sheet material (sheets, strips, plates, tapes) made of hafnium alloys);	24.45.30.233;24.45.30. 353	-	Tensile strength	- from 49 to 833 (N/mm ²) from 5 to 85 (kgf/mm ²)
					Conventional yield strength	- from 49 to 833 (N/mm ²) from 5 to 85 (kgf/mm ²)
					Relative elongation after rupture	- from 5 to 85 (%)

No.	Documents establishing rules and methods of research (testing) and measurements	Name of the object	CODE of OKPD 2	FEACN of the CU CODE	Defined characteristic (Indicator)	Definition range
1.5.	OI 001.397-2000; Physical and mechanical; strength	Zirconium products (Zirconium alloy tubes);	24.45.30.233	-	Tensile strength	- from 49 to 833 (N/mm ²) from 5 to 85 (kgf/mm ²)
					Conventional yield strength	- from 49 to 833 (N/mm ²) from 5 to 85 (kgf/mm ²)
					Relative elongation after rupture	- from 5 to 85 (%)
1.6.	OI 001.468-2000; Physical and mechanical; strength	Zirconium products (Zirconium alloy tubes);	24.45.30.233	-	Tensile strength	- from 49 to 833 (N/mm ²) from 5 to 85 (kgf/mm ²)
					Conventional yield strength	- from 49 to 833 (N/mm ²) from 5 to 85 (kgf/mm ²)
					Relative elongation after rupture	- from 5 to 85 (%)

No.	Documents establishing rules and methods of research (testing) and measurements	Name of the object	CODE of OKPD 2	FEACN of the CU CODE	Defined characteristic (Indicator)	Definition range
1.7.	OI 001.527-2001; Tests for exposure to external factors; single-action mechanical impact test (single impact test)	Alloys containing natural uranium and its compounds; Uranium alloys depleted in U-235;	24.46.10.121;20.13.12. 111	-	Impact toughness (KCU)	- from 10 to 54 (J/cm ²) from 1.0 to 5.5 (kgf*m/cm ²)
1.8.	OI 001.528-2001; Physical and mechanical; strength	Alloys containing natural uranium and its compounds; Uranium alloys depleted in U-235;	24.46.10.121;20.13.12. 111	-	Tensile strength	- from 245 to 1961 (N/mm ²) from 25 to 200 (kgf/mm ²)
					Conventional yield strength	- from 1471 to 1961 (N/mm²) from 150 to 200 (kgf/mm²)
					Relative elongation after rupture	- from 3 to 20 (%)
					Relative contraction after rupture	- from 3 to 20 (%)
					Conventional proportionality limit	- from 1471 to 1961 (N/mm ²) from 150 to 200 (kgf/mm ²)

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No.	Documents establishing rules and methods of research (testing) and measurements	Name of the object	CODE of OKPD 2	FEACN of the CU CODE	Defined characteristic (Indicator)	Definition range
1.9.	OI 001.540-2002; Physical and mechanical; strength	Zirconium products (Zirconium alloy tubes);	24.45.30.233	-	Temporary tensile strength	- from 343 to 637 (N/mm ²) from 35 to 65 (kgf/mm ²)
1.10.	OI 001.543-2003; Physical and mechanical; strength	Zirconium products (Sheet material (sheets, strips, tapes) made of zirconium alloys);	24.45.30.233	-	Cracks	detected/not detected -
					Bending test	withstand/not withstand -
1.11.	OH 001.618-2006; Physical and mechanical; strength	Alloys of uranium depleted in U-235;	20.13.12.111 -		Yield strength under compression	- from 1373 to 2452 (N/mm ²) from 140 to 250 (kgf/mm ²)
1.12.	<i>MVI MBUc 08-175-2007</i> ; Physical and mechanical; strength	Channels of active zones of nuclear reactors, including technological channels (welded joints); Fuel assemblies and their elements (welded	25.30.22.123;25.30.22. 124	-	Temporary resistance	- from 294 to 686 (MPa) from 30 to 70 (kgf/mm ²)

No.	Documents establishing rules and methods of research (testing) and measurements	Name of the object	CODE of OKPD 2	FEACN of the CU CODE	Defined characteristic (Indicator)	Definition range
1.12.		joints);			Place of destruction	by weld metal/by weld zone metal/by base metal-
					Presence of defects at the place of destruction of the sample (lack of fusion)	presence/absence -
					Presence of defects at the place of destruction of the sample (cracks)	presence/absence -
1.13.	GOST 1497, π.1.7-1.13, 2, 3, 4; Physical and mechanical; strength	Tantalum wire; Tantalum rods, profiles, plates, strips and tapes; Titanium wire, rods, profiles; Titanium plates, sheets,	24.45.30.133;24.45.30. 134;24.45.30.183;24.4 5.30.184;24.45.30.188; 25.30.22.123	-	Tensile strength	- from 196 to 1470 (MPa) from 196 to 1470 (N/mm ²) from 20 to 150 (kgf/mm ²)
		strips and tapes; Titanium forgings, stampings, rings; Channels of active zones of nuclear reactors, including			Conventional yield strength	- from 196 to 1470 (MPa) from 196 to 1470 (N/mm ²) from 20 to 150 (kgf/mm ²)
		technological channels;			Relative elongation after rupture	- from 1 to 60 (%)

No.	Documents establishing rules and methods of research (testing) and measurements	Name of the object	CODE of OKPD 2	FEACN of the CU CODE	Defined characteristic (Indicator)	Definition range
1.13.					Relative narrowing of the cross-section after rupture	- from 1 to 80 (%)
1.14.	GOST 2999; Physical and mechanical; strength	Wire, rods, titanium profiles; Titanium plates, sheets, strips and tapes; Titanium pipes and tubes; Titanium-based alloys; Titanium forgings, stampings, rings; Tantalum rods, profiles, plates, strips and tapes; Tantalum-based alloys; Niobium products; Niobium based alloys;	24.45.30.183;24.45.30. 184;24.45.30.186;24.4 5.30.187;24.45.30.188; 24.45.30.134;24.45.30. 136;24.45.30.323;24.4 5.30.324	-	Vickers hardness	- from 8 to 2000 (HV)
1.15.	GOST 6996, p.8, p.9; Physical and mechanical; strength	Hot-rolled sheet steel products, without additional processing (welded joints, deposited metal); Cold-rolled sheet steel	24.10.3;24.10.4;24.10. 5;24.10.6;24.10.8;24.2 0.2;24.31;24.32;24.33; 24.34;25.30.22.123	-	Bending test	withstand/not withstand -
		products, without additional processing, with a width of not less than			Temporary tensile strength	- from 98 to 1226 (MPa) from 10 to 125 (kgf/mm ²)

No.	Documents establishing rules and methods of research (testing) and measurements	Name of the object	CODE of OKPD 2	FEACN of the CU CODE	Defined characteristic (Indicator)	Definition range
1.15.		600 mm (Welded joints, deposited metal); Rolled sheet steel products, clad, with galvanic or other coating, and rolled sheet products of high- speed and electrical steel (Welded joints, deposited metal); Rolled sections and hot-rolled rods of steel (Welded joints, deposited metal); Other rolled ferrous metals, not included in other groupings (Welded joints, deposited metal); Welded pipes of circular cross-section, with an outside diameter exceeding 406.4 mm, steel (Welded joints, deposited metal); Cold-drawn rods (Welded joints, deposited metal); Narrow cold-rolled strip (Welded joints, deposited metal);			Bending angle Crack length Cracks Static bending test until reaching the specified bending angle Static bending test until reaching the bending angle at which the first crack, which is a rejection feature, is formed	- or 5 до 170 (градус) - or 2 до 10 (мм) detected/not detected - withstand/not withstand - withstand/not withstand -

No.	Documents establishing rules and methods of research (testing) and measurements	Name of the object	CODE of OKPD 2	FEACN of the CU CODE	Defined characteristic (Indicator)	Definition range
1.15.		Cold stamping or bending products (welded joints, deposited metal); Cold drawn wire (welded joints, deposited metal); Channels of active zones of nuclear reactors, including process channels (welded joints, deposited metal);				
1.16.	GOST 8694; Tests for the effects of external factors; other methods of research (tests) for the effects of external factors	Zirconium products (Seamless metal pipes); Titanium pipes and tubes; Seamless hollow pipes, profiles and their steel fittings;	24.45.30.233;24.45.30. 186;24.20.1	-	Distribution test	satisfactory/unsatisfactory -
1.17.	GOST 8695-2022 (ISO 8492:2013); Tests for the impact of external factors; other methods of research (tests) for the impact of external	Zirconium products (Seamless metal pipes); Titanium pipes and tubes; Seamless hollow pipes, profiles and their steel fittings;	24.45.30.233;24.45.30. 186;24.20.1	-	Flattening test	satisfactory/unsatisfactory -

No.	Documents establishing rules and methods of research (testing) and measurements	Name of the object	CODE of OKPD 2	FEACN of the CU CODE	Defined characteristic (Indicator)	Definition range
1.17.	factors					
1.18.	GOST 9454; Physical and mechanical; strength	Titanium pipes and tubes;	24.45.30.186	-	Impact strength KCU	- from 30 to 200 from 3 to 20 (kgf*m/cm ²)
1.19.	GOST 9651; Physical and mechanical; strength	Tantalum wire; Tantalum rods, profiles, plates, strips and tapes; Titanium wire, rods, profiles; Titanium plates, sheets,	lum rods, and rods, ts, itional	-	Tensile strength	- from 49 to 784 (MPa) from 49 to 784 (N/mm²) from 5 to 80 (kgf/mm²)
		strips and tapes; Titanium forgings, stampings, rings; Hot-rolled steel sheet products, without additional		1;24.32;24.33;24.34;2 5.30.22.123		Conventional yield strength
	processing; Cold-rolled steel sheet products, without additional processing, with a width of at least 600 mm;			Relative elongation after rupture	- from 5 to 80 (%)	
	Clad steel sheet products, with				Relative contraction after rupture	- from 5 to 85 (%)

No.	Documents establishing rules and methods of research (testing) and measurements	Name of the object	CODE of OKPD 2	FEACN of the CU CODE	Defined characteristic (Indicator)	Definition range
1.19.		galvanic or other coating and sheet products made of high-speed and electrical steel; Hot-rolled steel sections and wire rods; Other rolled ferrous metals, not included in other groups; Cold-drawn rods; Narrow cold rolled strip; Cold stamped or bent products; Cold drawn wire; Channels of active zones of nuclear reactors, including technological channels (Metals);				
1.20.	GOST 10006; Physical and mechanical; strength	Titanium pipes and tubes; Zirconium products (Seamless and welded metal pipes); Hafnium products (Seamless and welded metal pipes); Hollow pipes, profiles and their steel fittings;	24.45.30.186;24.45.30. 233;24.45.30.353;24.2 0	-	Tensile strength Conventional yield strength	- from 49 to 784 (MPa) from 49 to 784 (N/mm ²) from 5 to 80 (kgf/mm ²) - from 49 to 686 (MPa) from 49 to 686 (N/mm ²)

No.	Documents establishing rules and methods of research (testing) and measurements	Name of the object	CODE of OKPD 2	FEACN of the CU CODE	Defined characteristic (Indicator)	Definition range
1.20.						from 5 to 70 (kgf/mm ²)
					Relative elongation after rupture	- from 10 to 60 (%)
					Relative contraction after rupture	- from 15 to 80 (%)
1.21.	GOST 10446; Physical and mechanical; strength	Wire, rods, titanium profiles; Tantalum wire; Cold drawn wire;	24.45.30.183;24.45.30. 133;24.34	-	Tensile strength	- from 49 to 686 (MPa) from 49 to 686 (N/mm ²) from 5 to 70 (kgf/mm ²)
					Relative elongation after rupture	- from 5 to 70 (%)
1.22.	GOST 14759; Physical and mechanical; strength	Adhesives based on polymerization resins (Epoxy resin);	20.52.10.110	-	Shear stress at break	- from 1 to 50 (MPa)

No	Documents establishing rules and methods of research (testing) and measurements	Name of the object	CODE of OKPD 2	FEACN of the CU CODE	Defined characteristic (Indicator)	Definition range
1.23.	GOST 19040; Physical and mechanical; strength	Titanium pipes and tubes (Seamless metal tubes); Zirconium products (Seamless metal tubes); Hafnium products (Seamless metal	24.45.30.186;24.45.30. 233;24.45.30.353;24.2 0	-	Tensile strength	- from 98 to 784 (MPa) from 98 to 784 (N/mm ²) from 10 to 80 (kgf/mm ²)
	tubes); Tubes, hollow profiles and their steel fittings (Seamless metal tubes);			Yield strength	- from 98 to 686 (MPa) from 98 to 686 (N/mm ²) from 10 to 70 (kgf/mm ²)	
					Relative elongation after rupture	- from 5 to 80 (%)
					Relative contraction after rupture	- from 5 to 85 (%)
1.24.	GOST 21981 Physical and mechanical; strength	Sealants;	20.30.22.170	-	Peel-off bond strength to metal	from 0.1 to 20.0 (kN/m)

General Director of JSC CMP	Signed with an electronic signature	S.V. Chineikin
position of authorized person	signature of authorized person	initials, name of the authorized person
	POCC RU.0001.519189	on 67 sheets, sheet 67